5

8

9

10

11

12

13

14

15

CLAIM AMENDMENTS

1 - 27. (canceled)

2 28. (currently amended) A method of making a track system comprising the steps of:

forming setting a longitudinally extending row of
concrete piles by high-pressure injection [[piles]] in grown soil
around vertical steel girders;

curing the piles;

thereafter positioning atop the girders of the cured piles a succession of sleeper frames each including a pair of longitudinally extending rigid concrete beams held together transversely by a rigid steel structure;

casting a longitudinally extending body of concrete between the beams around the steel frame and around upper ends of the girders; and

fastening longitudinally extending rails atop the beams.

- 29. (previously presented) The method defined in claim 28, further comprising the steps of:
- fixing steel supports in the piles; and securing the sleeper frames to the steel supports.